



















PARTS BREAKDOWN
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Tech Bulletin	Fig. N	Part No.	Description	Q'ty	Unit	Notes
	5	394-114-100	SCREW PLUG	4		
	6	394-114-070	RUBBER FOOT	1		
	11	963-601-122	SUCTION HEAD	1		
	12	963-601-240	FELT	1		
	14	965-404-911	FUEL LINE	1		
	16	965-403-535	RUBBER BUFFER	1		
	17	965-403-535	RUBBER BUFFER	1		
	18	965-403-535	RUBBER BUFFER	1		
	19	965-403-535	RUBBER BUFFER	1		
	20	394-114-281	AXLE	1		
	21	394-114-281	AXLE	1		
	22	394-114-281	AXLE	1		
	23	900-005-078	WASHER	1		
	24	900-005-078	WASHER	1		
	25	913-455-454	SCREW	1		
	26	913-455-454	SCREW	1		
	27	913-455-454	SCREW	1		
	28	913-455-204	SCREW	2		
	29	908-305-405	SCREW	1		
	30	395-310-020	POT	1		
	31	394-310-100	WRAP AROUND HANDLE	1		
	32	394-114-190	FOOT	1		
	33	980-115-215	LABEL	1		
	34	913-455-454	SCREW	2		
	35	394-114-271	FOOT CPL.	1		
	37	394-114-230	ROLLER	2		
	38	394-114-240	BUSHING	2		
	39	395-118-121	COVER ASSY.	1		
	41	395-118-010	FIXING	1		
	44	980-115-486	SAFETY LABEL	1		
	45	395-118-050	RUBBER PART	1		
	47	395-173-080	PREFILTER	1		
	48	395-118-021	PACKING RING	1		
	49	395-173-010	AIR FILTER	1		
	50	395-173-020	INNER FILTER	1		
	54	908-605-505	SCREW	4		
	55	980-115-559	LABEL	1		
	55	980-115-560	LABEL	1		
	56	980-114-999	LABEL	1		
	58	980-115-099	LABEL	1		
	59	395-171-072	CONNECTING MUFF CPL.	1		
	60	024-131-032	INSERT FOR SUCTION HOSE	1		
	63	965-518-120	GASKET	1		
	64	908-204-555	SCREW	2		
	65	970-502-050	TUBE	1		
	67	394-150-042	CHOKE SHAFT	1		



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	68	965-452-382	TUBE	1		
	69	965-401-016	RUBBER BUSH	1		
	72	395-174-120	GASKET	1		
	73	395-174-110	COOLING PLATE	1		
	74	908-405-205	SCREW	2		
	79	395-114-600	TANK CPL., BLUE	1		
	80	957-117-040	THROTTLE MECHANISM, CPL.	1		
	81	170-175-010	AIR VALVE CPL.	1		
	83	395-117-010	THROTTLE LINKAGE	1		
	83	395-117-010	THROTTLE LINKAGE	1		
	84	395-146-011	CONTACT SPRING	1		
	86	395-150-011	CHOKE LEVER	1		
	116	929-314-100	SNAP RING	1		
	117	394-164-020	STARTER ROPE BLACK	1		
	117	122-164-010	STARTER ROPE	1		
	120	928-405-000	DISC	1		
	123	908-605-205	SCREW	4		
	125	031-166-010	STARTER RATCHET CPL.	2		
	126	920-208-024	HEXAGONAL NUT	1		
	127	926-208-001	SPRING WASHER	1		
	130	908-605-205	SCREW	2		
	131	119-132-030	PISTON PIN	1		
	132	965-401-016	RUBBER BUSH	1		
	134	957-604-260	SPARK PLUG CAP CPL.	1		
	135	965-603-021	SPARK PLUG	1		
	136	395-131-040	HOOD	1		
	137	909-005-155	BOLT	3		
	138	395-130-100	CYLINDER / PISTON, CPL.	1		
	139	395-132-050	PISTON CPL.	1		
	140	394-132-020	PISTON RING	1		
	141	119-132-060	SPRING RING	2		
	142	395-118-071	VALVE	1		
	143	965-531-160	GASKET, METAL	1		
	144	908-805-235	SCREW	4		
	145	395-120-010	CRANKSHAFT CPL.	1		
	146	962-210-015	NEEDLE CAGE	1		
	147	939-630-370	KEY	1		
	148	962-900-052	RADIAL RING	1		
	149	962-900-052	RADIAL RING	1		
	150	930-916-160	SPRING RING	1		
	151	394-245-010	STOP RING	1		
	152	394-182-020	GUIDE DISC	1		
	153	395-111-110	CRANKC., MAG. SIDE	1		
	154	326-111-740	CRANKC., CLUTCH SIDE	1		
	155	965-531-111	GASKET	1		
	156	936-430-160	CLAMPING PIN	2		



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	157	908-005-305	SCREW	5		
	158	960-102-159	BALL BEARING (USE GLUE)	1		
	159	960-102-159	BALL BEARING (USE GLUE)	1		
	160	394-223-025	CLUTCH DRUM CPL.	1		
	161	908-605-145	SCREW	3		
	162	001-182-042	DISC	1		
	163	010-180-024	CLUTCH ASSY.	1		
	164	024-184-021	SPRING	3		
	165	395-213-670	COVER	1		
	166	965-300-470	V-BELT	1		
	168	965-402-870	RUBBER PLATE	1		
	169	325-341-611	HOOD	1		
	169	394-341-051	HOOD	1		
	170	957-342-011	MOUNTING, CPL.	1		
	171	394-342-180	SLIDING DISC	1		
	172	394-342-180	SLIDING DISC	1		
	173	965-404-900	RUBBER RING EXT.	1		
	174	965-404-920	RUBBER RING INT.	1		
	175	394-342-160	IMPACT PLATE	1		
	176	394-342-211	PRESSURE RING CPL.	1		
	177	394-211-740	CUTTING DEVICE ASSY.	1		
	178	394-342-190	BOLT CPL.	1		
	179	394-211-091	SCREW	2		
	180	394-228-101	AXLE	1		
	180	394-228-130	AXLE	1		
	180	394-228-111	AXLE	1		
	182	963-209-020	PACKING RING	1		
	183	960-102-176	BALL BEARING	1		
	184	960-102-176	BALL BEARING	1		
	185	326-228-020	PRESSURE DISC	1		
	186	326-228-020	PRESSURE DISC	1		
	187	994-280-250	HEXAGONAL SCREW	1		
	188	994-280-250	HEXAGONAL SCREW	1		
	189	394-228-021	SPACER	1		
	190	394-228-021	SPACER	1		
	193	929-240-180	SNAP RING	1		
	194	929-240-180	SNAP RING	1		
	197	394-213-032	TENSIONING SCREW	1		
	198	394-342-120	SPRING	1		
	199	921-906-004	SQUARE NUT	1		
	200	923-208-004	HAXAGONAL NUT	2		
	201	980-114-975	SAFETY LABEL	1		
	202	394-213-021	METAL SHEET	1		
	204	962-300-017	NEEDLE BUSH	1		
	205	928-405-000	DISC	1		
	206	326-341-300	GRIP	1		



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	207	908-605-165	SCREW		2	
	208	908-006-355	SCREW		2	
	209	908-905-165	SCREW		4	
	210	394-141-090	FLYWHEEL ASSY.		1	
	213	908-005-125	SCREW		1	
	214	900-005-076	WASHER		1	
	215	395-114-300	ANGULAR UNION ASSY.		1	
	216	181-114-202	TANK CAP CPL.		1	
	217	963-229-036	PACKING RING		2	
	218	395-211-640	COVER CPL.		1	
	219	395-211-620	COVER		1	
	221	394-221-050	BELT PULLEY		1	
	223	395-160-600	STARTER ASS'Y BLUE, DPC7331		1	
	224	395-160-630	STARTER CASE BLUE, DPC7331		1	
	225	181-164-010	STARTER KNOB		1	
	226	181-163-050	REWIND SPRING IN HOUSING		1	
	227	395-162-020	CABLE DRUM CPL.		1	
	228	395-118-170	AIR GUIDE PLATE		1	
	229	980-115-514	LABEL		1	
	232	394-151-160	PUMP COVER CPL.		1	
	233	144-150-170	SCREW		4	
	234	395-151-120	DIAPHRAGM COVER		1	
	235	378-151-220	SCREW		1	
	236	957-151-180	SET DIAPHRAGM / GASKETS		1	
	237	394-151-150	PUMP DIAPHRAGM		1	
	240	394-151-315	BUSHING		1	
	241	394-151-315	BUSHING		1	
	242	394-151-330	PACKING RING		1	
	243	394-151-320	THROTTLE SHUTTER		1	
	245	394-151-660	SCREW		1	
	246	394-151-330	PACKING RING		1	
	247	394-151-400	DISC, DPC8112		1	
	248	108-151-350	SHAFT CLIP		1	
	250	394-151-260	CHOKE SHUTTER		1	
	254	394-151-470	IDLE ADJUSTMENT SCREW		1	
	255	021-151-480	SPRING		1	
	256	957-151-190	CONTROL PARTS		1	
	257	021-151-180	SCREEN		1	
	258	394-151-040	COVER DISC		1	
	259	394-151-510	LOCKING BALL		1	
	260	001-151-450	MAIN ADJUSTM. SCREW		1	
	261	021-151-480	SPRING		1	
	266	038-111-060	SQUARE NUT		1	
	267	378-151-220	SCREW		4	
	268	395-171-024	TUBE		1	
	269	038-131-070	HOSE CLIP		1	



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	270	394-131-200	SUCTION HOSE	1		
	271	394-131-210	SUCTION HOSE	1		
	273	395-151-012	CARBURETOR FAST IDLE	1		
	274	395-151-130	THROTTLE SHAFT	1		
	275	395-151-170	CHOKE SHAFT	1		
	276	395-151-110	FAST IDLE LEVER	1		
	277	395-151-190	TORSION SPRING	1		
	278	119-151-350	SHAFT CLIP	1		
	279	395-151-180	CHOKE LEVER	1		
	280	394-151-660	SCREW	1		
	281	395-151-140	IDLE STOP SCREW	1		
	282	395-151-150	TORSION SPRING	1		
	283	395-151-160	SCREW	1		
	284	170-151-290	WASHER	1		
	286	395-174-200	MUFFLER	1		
	287	395-174-140	SPARK ARRESTER SCREEN	1		
	288	913-242-100	ALLEN SCREW	1		
	289	395-143-010	IGNITION COIL	1		
	290	965-605-512	CABLE WITH PLUG	1		
	291	195-143-030	WASHER	2		
	300	957-004-006	TOOLS CPL.	1		
	302	950-004-002	PLASTIK BAG	1		
	303	941-719-140	UNIVERSAL WRENCH	1		
	304	940-827-000	ANGLED SCREW DRIVER	1		
	305	944-340-001	SCREWDRIVER	1		
	306	394-228-121	ADAPTER	1		
	350	966-144-120	14" WHEEL, STONE, DPC7301	1		
	402	964-802-282	HOSE CONNECTOR	1		
	403	964-802-291	SHUT OFF COCK	1		
	404	394-365-160	CLAMP	1		
	405	909-006-145	SCREW	1		
	406	921-906-004	SQUARE NUT	1		
	407	964-802-410	CONNECTING PIECE	1		
	408	964-802-322	HOSE, DT2000	1		
	409	964-802-332	CONNECTING PIECE	1		
	410	964-802-322	HOSE	1		
	410	964-802-322	HOSE, DT2000	1		
	411	964-802-340	CONNECTING PIECE	1		
	412	964-802-352	HOLLOW SCREW, BORED	1		
	413	964-802-352	HOLLOW SCREW, BORED	1		
	414	964-802-362	CAP NUT	1		
	415	964-802-362	CAP NUT	1		
	416	394-365-630	WATER ATTACHMENT KIT	1		
	417	964-802-400	COUPLING SLEEVE	1		
	420	957-802-600	PRESSURISED WATER TANK	1		
	421	394-365-180	CONNECTING REDUCER	1		



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	422	964-802-250	HOSE CLIP	1		
	423	964-802-250	HOSE CLIP	1		
	424	957-963-200	GASKET SET	1		