



















Model BHX2500

* = Standard Equipment

A=Optional Equipment

Item No.	Part No.	Description	Qty.	Unit
3	6609513200	CAUTION LABEL	1	PC.
4	6655500000	GRIP	1	PC.
5	6655001000	SWITCH COMPL	1	PC.
6	6651500500	FRICTION PUBBER	1	PC.
7	6651014000	VOLUTE CASE 2 COMPL	1	PC.
8	0630029730	CONTROL CABLE	1	PC.
9	6655500300	THROTTLE LEVER	1	PC.
10	0043605300	SCREW ASS'Y	3	PC.
11	6651003000	IMPELLER COMPL	1	PC.
12	0043606200	SCREW M6X20	2	PC.
13	6651010000	VOLUTE CASE 1 ASSY	1	PC.
	D10	INC.14-16		
14	6655500100	CRUISE LEVER	1	PC.
15	6655500200	SPRING	1	PC.
16	0150049840	TAPPING SCREW 4X16	1	PC.
17	0150059760	TAPPING SCREW 5X16	10	PC.
18	6601503400	OUTER SNAPRING	1	PC.
19	6601502702	PROTECTOR	1	PC.
20	6601503500	RUBBER WASHER	1	PC.
21	6601503201	SCREW	1	PC.
22	0150059760	TAPPING SCREW 5X16	1	PC.
23	0031205003	WASHER	1	PC.
24	6601503001	SPRING	1	PC.
25	6601503100	SHAFT	1	PC.
26	0150059760	TAPPING SCREW 5X16	3	PC.
27	6656500100	PLUG COVER	1	PC.
28	5926501600	OIL GUARD	1	PC.
29	5926017000	FUEL TANK CAP ASSY	1	PC.
30	0140049770	SCREW ASSY M4X16(W,SW)	2	PC.
31	6249501501	STRAP	1	PC.
32	0851189950	TUBE	1	PC.
33	0561059990	HOSE CLAMP	1	PC.
34	5236503900	FILTER	1	PC.
35	0150059760	TAPPING SCREW 5X16	3	PC.
36	0031005003	WASHER	3	PC.
37	6653500000	FUEL TANK	1	PC.
38	6656500300	ENGINE COVER	1	PC.
39	0043605160	SCREW ASS'Y M5X16 (W,SW)	3	PC.
40	5921004001	ROCKER COVER COMPLETE	1	PC.
41	0650109950	SPARK PLUG CMR6A	1	PC.
42	5921500800	ROCKER COVER GASKET	1	PC.
43	5921011000	CYLINDER BLOCK SET	1	PC.

44	5921501800	CHECK VALVE	2	PC.
45	5926500300	OIL WEIGHT	1	PC.
46	5926500200	OIL TUBE	1	PC.
47	0561059970	HOSE CLAMP	1	PC.
48	0119059510	SOCKET HEAD BOLT M5X14	8	PC.
49	5921500700	CAMGEAR COVER GASKET	1	PC.
50	5921500502	CAMGEAR COVER	1	PC.
51	0043605140	SCREW ASS'Y M5X14	3	PC.
52	0240139950	O RING	1	PC.
53	0043605120	SCREW ASS'Y M5X12	1	PC.
54	5926021000	OIL PIPE COMPL	1	PC.
55	5926501700	OIL GAUGE	1	PC.
56	0213229990	GASKET	1	PC.
57	5926501500	OIL CAP	1	PC.
58	5926500100	CASE GASKET	1	PC.
59	5921501000	LEAD VALVE	1	PC.
60	5921501100	RETAINER PLATE	1	PC.
61	0119049980	SOCKET HEAD BOLT M4X10	1	PC.
62	5926500000	OIL CASE	1	PC.
63	0043605180	SCREW ASS'Y	4	PC.
64	5922004000	PISTON RING SET	1	PC.
65	0565089970	CLIP	2	PC.
66	5922500900	PISTON	1	PC.
67	5232502600	PISTON PIN	1	PC.
68	0440129960	OIL SEAL (L)	1	PC.
69	5421500500	CLIP	1	PC.
70	0323039990	WOODRUFF KEY	1	PC.
71	5922003000	CRANK SHAFT ASS'Y	1	PC.
72	0440109970	OIL SEAL (S)	1	PC.
73	5933002000	ROCKER ARM ASS'Y	2	PC.
74	5923500700	PUSH ROD	2	PC.
75	5923501300	SPRING RETAINER	2	PC.
76	5923501200	VALVE SPRING	2	PC.
77	5933500100	ROCKER SHAFT	1	PC.
78	5923501500	INTAKE VALVE	1	PC.
79	5923501400	EXHAUST VALVE	1	PC.
80	5921501400	SPACER	2	PC.
81	5933003000	CAM GEAR ASS'Y	1	PC.
82	5923500501	CAM GEAR SHAFT	1	PC.
83	5923500600	CAM LIFTER SHAFT	1	PC.
84	5923500001	CAM LIFTER	2	PC.
85	5925001002	STARTER COVER ASS'Y	1	PC.
	D10	INC.86-93		
86	5195500000	PULLEY	1	PC.
87	5195002060	SET SCREW	1	PC.
88	5195002100	SWING ARM	1	PC.
89	5195002110	COLLAR	1	PC.

90	5925001030	REEL	1	PC.
91	5215002030	SPIRAL SPRING	1	PC.
92	5225004020	HANDLE	1	PC.
93	5925001050	STARTER ROPE	1	PC.
95	0140049770	SCREW ASSY M4X16(W,SW)	2	PC.
96	5923501801	INSULATOR GASKET	1	PC.
97	5923013000	INSULATOR COMPL	1	PC.
98	0149069972	ADJUSTSCREW	1	PC.
99	0043605180	SCREW ASS'Y	2	PC.
100	5923504000	CARBURETOR GASKET	1	PC.
101	0043605140	SCREW ASS'Y M5X14	1	PC.
102	5926022000	CARBURETOR	1	PC.
	D10	INC.103,105-119		
103	5926002060	PUMP BODY ASS'Y	1	PC.
	D10	INC.104		
104	5016004010	INLET SCREEN	1	PC.
105	5236046040	METERING DIAPHRAGM GASKET	1	PC.
106	5926008010	METERING DIAPHRAGM ASS'Y	1	PC.
107	5236046140	AIR PURGE BODY ASS'Y	1	PC.
108	5246001150	PRIMER PUMP	1	PC.
109	5236046050	PRIMER PUMP COVER	1	PC.
110	5236046010	PUMP COVER SCREW	4	PC.
111	5206008030	PAN HEAD SCREW	2	PC.
112	5236018040	SWIVEL	1	PC.
113	5426005030	WASHER	1	PC.
114	5316005120	RING	1	PC.
115	5926002020	PUMP SPRING	1	PC.
116	5246001010	O RING	1	PC.
117	5196002020	JET	1	PC.
118	5926002040	PUMP GASKET	1	PC.
119	5246001040	PUMP DIAPHRAGM	1	PC.
120	0561080010	HOSE CLAMP	1	PC.
121	5921500900	BREATHER PIPE	1	PC.
122	5933502100	PIPE	1	PC.
123	5933001000	CLEANER PLATE ASS'Y	1	PC.
	D10	124-132		
124	5923502200	CHOKE LEVER	1	PC.
125	0240159990	O RING P15	1	PC.
126	5933005000	AIR CLEANER PLATE CPL.	1	PC.
127	5923502400	CHECK VALVE (1)	1	PC.
128	0240139970	O RING P14	1	PC.
129	5923502500	CHECK VALVE PLATE	1	PC.
130	5316500701	CHECK VALVE	1	PC.
131	5923503500	GASKET SEPARATOR	1	PC.
132	5933501600	SEPARATOR PLATE	1	PC.
133	5933500900	AIR CLEANER ELEMENT	1	PC.

134	5933501200	AIR CLEANER ELEMENT	1	PC.	
135	5933500800	AIR CLEANER COVER	1	PC.	
136	0140059480	SCREW ASS'Y M5X14	1	PC.	
137	5923503100	SCREW M5X68 (W,SW SUS)	2	PC.	
138	5923502600	PLATE	1	PC.	
139	0213069990	GASKET	1	PC.	
140	5923502301	CHOKE PLATE	1	PC.	
141	0119059520	SOCKET HEAD BOLT M5X40	2	PC.	
142	5923014000	EXHAUST MUFFLER	1	PC.	
	D10	INC.143			
143	5923008010	SPARK ARRESTER	1	PC.	
144	5923504300	MUFFLER GASKET	1	PC.	
145	5927010000	WIER 1	1	PC.	
146	5927011000	WIRE 2	1	PC.	
147	5927500100	PLUG CAP	1	PC.	
148	0654009931	PLUG CAP SPRING	1	PC.	
149	5927012010	IGNITION COIL	1	PC.	
150	0043704200	SCREW ASS'Y M4X20	2	PC.	
151	0130069940	BOLT ASSEMBLY M6X16(W,SW)	1	PC.	
152	5927500200	FLYWHEEL	1	PC.	
*	153	6659500900	PIPE	1	PC.
*	154	6659501000	END PIPE	1	PC.
*	155	6909059000	TOOL KIT	1	PC.
A	157	6659500900	PIPE	1	PC.
A	158	6659501100	END PIPE	1	PC.
A	159	6609504800	MARK LABEL 4	1	PC.
A	160	6609503600	PIPE 1	1	PC.
A	161	6609503700	PIPE 2	1	PC.
A	162	6609503800	PIPE 3	1	PC.
A	163	6609502801	ELBOW	1	PC.
A	164	6609051000	DUST BAG	1	PC.